



## TCT Ultra 35 core bit with QuickIN holder

The extra-durable HM ULTRA 35 is made for continuous use: carbide-tipped, extremely wear-resistant and heat-resistant up to 800°C. Ideal for serial drilling.

Available in Ø 12–65 mm with 35 mm cutting depth.

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Product number: 6 31 27 240 01 7

## Details

- + Powerful performance: Drill even the hardest metals with ease – conical flute for optimum chip removal.
- + Durability: 400 holes = 8 m total service life. Determined under optimum conditions: Ø18 mm, S235 20 mm
- + Cost efficiency: Double the service life and higher cutting speed compared to HSS core drills – reduces costs for large quantities.
- + For tough everyday workshop use: Optimum performance for economical drilling – more holes, fewer tool changes.
- + Precise work: Innovative 3-flute design ensures smooth, chatter-free cutting and accurate drilling results.
- + Experience since 1977: Decades of core drilling expertise – your advantage in practice.
- + Accessories: 100 mm centring pin. Order number: 63134998310.

## Technical data

### TECHNICAL DATA

|                         |                     |
|-------------------------|---------------------|
| Material                | HM (carbide-tipped) |
| Vickers hardness (HV)   | 1 450 HV            |
| Heat resistance         | max. 800°C          |
| Bore Ø                  | 19.5 mm             |
| Drill core Ø approx.    | 11.5 mm             |
| Number of cutting edges | 6                   |
| Total length            | 77 mm               |
| Core drill holder       | QuickIN             |
| Inner bore Ø            | 6.35 mm             |
| Cutting depth           | 35 mm               |

Suitable for the following tools

- > KBU 35 PQW
- > KBU 35 QW (110 V)
- > KBM 50 U (110 V)
- > KBM 65 U (110 V)
- > AKBU 35 PMQW AS

## Application examples

