



HSS Nova 25 core bit with 3/4 in Weldon holder

Attractive for assembly work, working at height and durable in S235 structural steel. Can be resharpened multiple times, making it extremely durable and economical.

Available in Ø 12–50 mm with 25 mm cutting depth.

Product number: 6 31 34 310 05 1



Details

- + Resistant: Drill body and cutting edges made from the same HSS steel. This results in increased impact and shock resistance – ideal for assembly, steel construction and rough surfaces.
- + Hardness: 64 HRC hard cutting edges – reliable in S235 structural steel and aluminium.
- + Durability: 140 holes = 2.80 m total service life (determined under optimal conditions: Ø18 mm, S235 20 mm).
- + Sustainable: Can be resharpened multiple times – extends service life, reduces costs.
- + Precise: Optimised geometry for fast, clean holes with high dimensional accuracy.
- + Experience since 1977: Decades of core drilling expertise – your advantage in practice.
- + Accessories: Centring pin 82 mm. Order number: 63134998300.

Technical data

TECHNICAL DATA

Material	HSS
Rockwell hardness (HRC)	64 HRC
Heat resistance	max. 600°C
Bore Ø	31 mm
Drill core Ø approx.	23 mm
Number of cutting edges	8
Max. cutting depth	30 mm
Total length	60 mm
Core drill holder	3/4 in Weldon
Inner bore Ø	6.35 mm
Cutting depth	25 mm

Suitable for the following tools

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|--------------------|----------------------|-------------------|
| > KBM 50 U (110 V) | > KBU 35 QW (110 V) | > KBU 35 PQW |
| > KBM 65 U (110 V) | > KBU 35 MQW (110 V) | > AKBU 35 PMQW AS |

Application examples

